



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A995 CE8MN

Standard Specification for Castings, Austenitic-Ferritic (Duplex) Stainless Steel, for Pressure-Containing Parts

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A995 / A995M Austenitic-Ferritic (Duplex) Stainless Steel, for Pressure-Containing Parts

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 max.	Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	22.500 - 25.500		
Nickel	Ni %	8.000 - 11.000		
Molybdenum	Mo %	3.000 - 4.500		
Nitrogen	N %	0.100 - 0.300		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 655 min. Yield Strength in Mpa 450 min. Elongation in % 25 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
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-	-	-		
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-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A890 2A	ASTM	USA	Casting
J93345	UNS	USA	Casting
SA-995 Grade 2A	ASME	USA	Casting
24Cr10NiMoN	ASTM	USA	Casting
2A	ASTM	USA	Casting
H10B	AS	Australia	Casting
A351 Grade CE8MN	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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